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## A DOSING AND/OR DISPENSING SYSTEM

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Your Petitioner, RODNEY LAIBLE, a citizen of the United States and a resident of the State of Nebraska, whose post office address is 16315 Pawnee Road, Bennington, Nebraska 68007, prays that Letters Patent may be granted to him for the invention set forth in the following specification:

### CROSS-REFERENCE TO RELATED APPLICATION

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This is a continuation-in-part application of Petitioner's earlier application Serial No. 10/736,962 filed December 17, 2003, entitled A DOSING AND/OR DISPENSING SYSTEM which is a continuation-in-part application of Petitioner's earlier application Serial No. 10/685,549 filed October 14, 2003, entitled A DISPENSING SYSTEM which is a continuation-in-part application of Petitioner's earlier application Serial No. 10/372,375 filed February 22, 2003, entitled CLOSED LOOP DISPENSING SYSTEM, which is a continuation-in-part application of Petitioner's earlier application Serial No. 10/074,469 filed February 12, 2002, entitled CLOSED LOOP DISPENSING SYSTEM WITH METERING ORIFICE.

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### BACKGROUND OF THE INVENTION

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#### 1. FIELD OF THE INVENTION

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The invention disclosed in Petitioner's earlier application Serial No. 10/736,962 filed December 17, 2003, relates to a dosing and/or dispensing system. The invention disclosed in Petitioner's earlier application Serial No. 10/685,549 filed October 14, 2003, relates to a dispensing system, which may be either an open loop or closed loop dispensing system, and more particularly to a dispensing system for dispensing

1 corrosive liquid chemicals or dangerous medical liquid products which are typically  
drawn from the upper end of a container, such as a bottle or the like, to a mixing  
machine or the like. In that invention, the container is inverted with the liquid product  
gravity flowing from the lower end thereof. Further, the dispensing system of that  
5 invention provides a means for venting the container during shipment or storage in  
those situations where the liquid within the container requires venting. In the dosing  
and/or dispensing system of application Serial No. 10/736,962 filed December 17,  
2003, three dosing and/or dispensing embodiments are disclosed which are ideally  
10 suited for use with portions of the invention of Serial No. 10/685,549 filed October 14,  
2003. In the instant invention, other dosing and/or dispensing embodiments are  
disclosed which are ideally suited for use with portions of the invention of Serial No.  
15 10/685,549 filed October 14, 2003.

## 2. DESCRIPTION OF THE RELATED ART

15 Corrosive liquid chemicals and dangerous medical liquid products are typically  
contained in a container such as a bottle or the like and are frequently dispensed  
therefrom to a mixing machine. Normally, a cap is placed on the bottle with a dip tube  
extending therefrom downwardly into the interior of the bottle for drawing the liquid  
20 upwardly thereinto. Normally, a dispensing tube extends from the cap to a mixing  
machine or some other piece of equipment which creates suction in the dispensing  
tube to draw the liquid from the interior of the bottle. In some prior art devices, when  
the suction or vacuum is removed from the dispensing tube, backflow may occur.  
25 Further, when the cap is removed from the bottle, backflow from the dispensing tube

1 may also occur. Additionally, when the cap is removed from the bottle, liquid residue  
in the bottle may spill therefrom. Additionally, the conventional prior art systems  
normally do not prevent the re-use of the bottle which is prohibited in some cases. Yet  
another disadvantage of the prior art is that a reliable and efficient venting means for  
5 the bottle is not normally provided for relieving vacuum pressure from within the bottle.  
The system of co-pending application Serial No. 10/372,375 solved the problems  
associated with the prior art devices or systems.

While the system of co-pending application Serial No. 10/372,375 works  
10 extremely well when the container is in its normal upright condition, the system may  
not perfectly function when the container of the co-pending application is inverted.  
When the container or bottle of co-pending application Serial No. 10/372,375 is  
15 inverted, the liquid in the container is drawn or discharged from the normal upper end  
of the container but which is the lower end of the container in the inverted position. In  
such a position, the venting membrane, which would normally permit ambient air to  
20 replace the liquid in the container as the liquid is discharged from the container, may  
become "clogged" due to the liquid coming into contact therewith and crystallizing  
thereon. If air is not permitted to enter the container as the liquid is drawn therefrom, a  
partial vacuum is created in the upper end of the inverted container which will interfere  
25 with the discharge of the liquid therefrom.

The system of co-pending application Serial No. 10/372,375 solved the  
problems of the prior art and represented an improvement in the invention of co-  
pending application Serial No. 10/074,469. The invention of application Serial No.  
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1 10/685,549 filed October 14, 2003, represents an improvement over the invention  
described in co-pending application Serial No. 10/372,375. The invention disclosed in  
application Serial No. 10/736,962 filed December 17, 2003, represented an  
improvement over the invention disclosed in the co-pending application Serial No.  
5 10/685,549 filed October 14, 2003.

The system of the instant invention discloses other embodiments of the dosing  
and/or dispensing system of the application Serial No. 10/736,962 filed December 17,  
2003.

10 SUMMARY OF THE INVENTION

This invention relates to a dispensing system for use with a container, such as a  
bottle or the like, having an outlet opening formed in the upper end thereof. A cap is  
removably mounted on the container for selectively closing the outlet opening during  
shipment and storage. In use, the container is positioned in an inverted position. The  
15 lower end of the inverted container has a hollow throat extending downwardly  
therefrom which has interior and exterior surfaces. An adapter is secured to the throat  
of the container such as by threads, a snap-on connection or a snap-in connection.  
The adapter has a central opening which is in fluid communication with the interior of  
20 the throat of the container and has a laterally extending shoulder portion which is  
positioned laterally outwardly of the throat and the central opening. The laterally  
extending shoulder portion is provided with an upstanding annular ring positioned  
outwardly of the central opening of the adapter. The shoulder portion of the adapter  
25 has a vent opening formed therein, inwardly of the annular ring, which is in

1 communication with ambient air. A hollow cup, having upper and lower ends, is  
positioned below the adapter with the upper end of the cup being secured to the  
adapter. The cup has a valve seat formed therein above its lower end and has a  
central opening in its lower end below the valve seat. A lift valve, having upper and  
5 lower ends, is vertically movably mounted on the lower end of the cup and is movable  
between upper and lower positions. The lift valve is provided with a valve stem which  
is slidably received by the central opening in the lower end of the cup. The valve stem  
has a closed upper end and a lower end. The valve stem has a liquid passageway  
10 formed therein below its closed upper end and has a valve on its upper end which  
closes the valve seat when the lift valve is in its lower position. The liquid passageway  
is positioned below the valve seat when the lift valve is in its lower position and which  
is positioned above the valve seat when the lift valve is in its upper position. A vent  
actuator, movable between upper and lower positions, is operatively secured to the  
15 upper end of the valve for movement therewith and is positioned above the valve seat.  
The vent actuator includes a vent closure member which is movably received by the  
vent opening. The vent closure member closes the vent opening when the vent  
actuator is in its lower position. The vent opening is opened when the vent actuator is  
20 in its upper position.

When the lift valve is moved to its upper position, liquid in the cup flows through  
the liquid passageway in the valve stem and downwardly through the valve stem and  
into a suitable container, bottle, etc. When the lift valve is in its upper position, the  
25 vent actuator is moved to its upper position so that the vent closure opens the vent

1 opening to permit ambient air to enter the interior of the cup and move upwardly into  
the inverted liquid container. When the lift valve is returned to its lower position, the  
valve closes the valve seat and the vent closure closes the vent opening. The adapter  
may be mounted in a fixture if desired.

5 The instant invention involves fourth and fifth dosing and/or dispensing  
embodiments which may be used with portions of the invention disclosed in application  
Serial No. 10/685,549 filed October 14, 2003. The first three embodiments of  
application Serial No. 10/736,962 filed December 17, 2003, are illustrated in Figures  
10 1-16 while Figures 17-21 illustrate the fourth embodiment and Figure 22 illustrates a  
modification of the fourth embodiment.

15 It is therefore a principal object of the invention to provide an improved dosing  
and/or dispensing system for corrosive or dangerous liquids contained in a container  
such as a bottle or the like, when the container is positioned in an inverted condition.

Still another object of the invention is to provide an improved dosing and/or  
dispensing system of the type described which permits sufficient ambient air to enter  
the interior of the container to replace the liquid being dispensed therefrom so that a  
vapor lock is prevented.

20 Still another object of the invention is to provide a dosing and/or dispensing  
system which is safe and convenient to use.

25 Yet another object of the invention is to provide dosing and/or dispensing  
systems representing an improvement in the prior art.

1 Yet another object of the invention is to provide a dosing and/or dispensing system which is reliable in use.

These and other objects will be obvious to those skilled in the art.

#### BRIEF DESCRIPTION OF THE DRAWINGS

5 Figures 1-16 illustrate the embodiments of application Serial No. 10/736,962 filed December 17, 2003, wherein:

10 Figure 1 is a perspective view of a container in an inverted position so as to dispense liquids;

Figure 2 is a perspective view of a throat plug assembly illustrating the throat plug in the position when the container is inverted;

Figure 3 is a perspective view of the throat plug assembly with the throat plug assembly being illustrated in the position when the container is in its upright condition;

15 Figure 4 is an exploded perspective view of the throat plug assembly of Figure 2;

20 Figure 5 is a partial vertical sectional view of the container in an upright condition illustrating the manner in which the throat plug assembly and cap permit venting of vapor pressure within the container;

Figure 6 is a partial exploded perspective view of the container and cap in an upright condition;

25 Figure 7 is an exploded perspective view of one means of mounting the inverted container at a dispensing location;

1           Figure 8 is an exploded perspective view illustrating an inverted container and  
its relationship to the structure of Figure 7;

Figure 9 is a vertical sectional view of the apparatus of Figure 8;

5           Figure 10 is a view similar to Figure 9 except that the container has been  
mounted on the receptacle at the dispensing location;

Figure 11 is a perspective view illustrating a lever operated, gravity flow control  
assembly for use with the reservoir of Figure 7;

10          Figure 12 is a vertical sectional view illustrating the assembly of Figure 11  
mounted on the reservoir of Figure 7;

Figure 13 is a perspective view of a manual dosing dispenser mounted on a  
reservoir;

Figure 14 is a vertical sectional view of the dispenser of Figure 13;

15          Figure 15 is a perspective view of another dosing dispenser;

Figure 16 is a vertical sectional view of the dispenser of Figure 15;

Figure 17 is a perspective view illustrating the embodiment of this invention and  
its relationship to a liquid container;

20          Figure 18 is a perspective view illustrating the embodiment of this invention in  
its operative position;

Figure 19 is a sectional perspective view of the embodiment of Figure 18;

25          Figure 20 is a sectional view of the embodiment of Figure 18 in combination  
with the throat assembly of Figure 9;

1           Figure 21 is a sectional view similar to Figure 20 except that the lift valve is in  
its upper (open) position; and

Figure 22 is a sectional view of a modified venting arrangement.

#### DETAILED DESCRIPTION OF THE INVENTION

5           Figures 1-10 illustrate the invention of co-pending application Serial No. 10/685,549 filed October 14, 2003. Figures 11-16 illustrate the invention of co-pending application Serial No. 10/736,962 filed December 17, 2003. The following description with respect to Figures 1-16 is found in co-pending application Serial No. 10/736,962 filed December 17, 2003, and is repeated herein to complete the 10 description of the instant claimed invention.

In Figures 1-10, the numeral 10 refers to a conventional container such as a bottle or the like which is used for transporting, storing and dispensing liquids therefrom. Figure 1 illustrates the container 10 in an inverted dispensing position. 15 Container 10 includes a hollow throat portion 12 extending downwardly therefrom and which has external threads 14 mounted thereon.

The numeral 16 refers to a throat plug assembly which will be described as it is positioned when the container 10 is in the inverted position. The throat plug assembly 20 16 is inserted into the hollow throat portion 12 of the container 10 while the container 10 is in its upright position. For purposes of description, throat plug assembly 16 will be described as including an upper end 18 and a lower end 20. The lower end 20 of the throat plug assembly 16 includes a hollow cylindrical plug member 22 having an open upper end 24, an open lower end 26, and a cylindrical wall portion 28 extending 25

1 therebetween. A disk-like tube support 30 is detachably mounted on the upper end of  
the cylindrical wall portion 28, preferably by means of a snap-fit connection. Tube  
support 30 includes a tube 32 having a lower end portion 34 and an upper end portion  
36. As seen in the drawings, lower end portion 34 extends downwardly from tube  
5 support 30 and upper end portion 36 extends upwardly from tube support 30. In some  
cases, upper end portion 36 will not be needed. In some cases, a flexible tube (not  
shown) will be secured to the upper end of upper tube portion 36 so as to extend  
upwardly into the container 10, if so required. As seen in Figure 2, tube support 30  
10 has a plurality of spaced-apart passageways 38 formed therein.

The lower end of the plug member 22 defines a centrally located opening which  
defines a valve seat 40. The lower end of plug member 22 also has an outwardly  
extending lip portion 42 which is designed to engage the upper end of the container  
10, as seen in Figure 5, to limit the downward movement of the throat plug assembly  
15 16 with respect to container 10 when the throat plug assembly 16 is inserted  
downwardly into the container 10 while the container is in its upright position (Figure  
5).

The numeral 44 refers generally to a valve means which is movably positioned  
20 within the plug member 22 and which includes a normally closed valve 46 and a  
hollow valve stem 48 extending upwardly therefrom. Valve stem 48 includes one or  
more passageways 50 extending therethrough. Valve 46 includes a tapered portion  
52 at its lower end which terminates in a lower end portion 54. In those cases where  
25 the container contains liquids requiring venting during storage or shipment, the lower

1 end portion 54 will protrude slightly downwardly from the lower end of plug member  
22, as illustrated in Figure 9. Valve stem 48 slidably receives the lower end of lower  
end portion 34 of tube 32, as illustrated in Figure 9. Spring 56 embraces valve stem  
48 and lower end portion 34 to yieldably urge valve 46 to its lower closed position.

5 Figures 7-9 illustrate portions of a dispensing station which is referred to  
generally by the reference numeral 58. Dispensing station 58 may be located within a  
cabinet or simply upon a horizontally disposed board or shelf 60 having an opening 62  
formed therein. Included at the dispensing station 58 is an upper fixture 64 which  
10 includes a flange 66 having screw or bolt openings 68 formed therein. The fixture 64  
includes an upwardly extending internally threaded stub 70. The interior of pipe stub  
70 is provided with a plurality of longitudinally extending grooves or passageways  
formed therein. At the lower inner end of stub 70 are a plurality of support arms 74  
which extend across the opening 76 and which have an actuator rod 78 secured  
15 thereto and extending upwardly therefrom.

A lower fixture 80 is positioned below the shelf and within the shelf 60, as  
illustrated in Figures 7 and 9. Screws 82 secure the fixtures 64 and 80 together, as  
seen in Figure 7. Preferably, the lower end of fixture 80 includes an externally  
20 threaded throat portion 84 for dispensing liquid therethrough to an on-off valve 86 or  
other dispensing or metering device.

When the container 10 is being used to store, transport or dispense liquids  
which require venting during the shipment or storage thereof, the container 10 will  
25 include a vented cap 88 having a vent opening 90 formed therein, the lower end of

1 which is closed by a membrane 92 which permits air to pass therethrough but does not  
pass liquid to pass therethrough. When the cap 88 is screwed onto the container 10,  
the membrane 92 will engage the end 54 of valve 46 to slightly open valve 46, as  
illustrated in Figure 5, to permit air to be vented from the bottle while preventing liquid  
5 from being discharged from the bottle. When valve 46 has been slightly unseated, as  
illustrated in Figure 5, vapor pressure within the container 10 may pass through the  
passageways or openings 94 formed in cylindrical wall member 28 and thence through  
the opening between the tapered surface 52 of valve 46 and the valve seat 52 and  
10 thence through the membrane 92 outwardly through the opening 90. When the throat  
plug assembly of this invention is not going to be used in situations where it is  
necessary to vent vapor pressure from the container during shipment or storage, there  
is no need for the end portion 54 of tapered portion 52 to be included. In that situation,  
the valve 46 will positively close the valve seat 40. Regardless of whether the end  
15 portion 54 is utilized or not, when the cap 88 is removed from the container 10, the  
valve 46 will close the valve seat 52. The container 10 is then inverted with the  
external threads 14 of the container 10 being threadably engaged with the internal  
threads on the stub 70. As the container 10 is threadably mounted into the fixture 64,  
20 the actuator rod 78 engages the valve means 44 at 96 which will cause the valve 46 to  
unseat from the valve seat 52. Although the fixture 64 is shown as including internal  
threads to effect the connection between the container and the fixture, a push-pull  
connection could also be utilized. Such a connection is commonly referred to as a  
25 snap-in connection.

When it is desired to dispense the liquid from the container 10 into a receptacle, tub, container, etc., the valve 86 is opened to permit liquid to flow through the passageways 94, passageways 50, and through the valve seat 52, through the fixture 64, through fixture 80, and outwardly through the valve 86. Air is permitted to enter the interior of the container 10 to prevent air locks therein during the dispensing of liquids by permitting ambient air to pass downwardly through the passageways 72 in stub 70, thence through passageways 94, passageways 50, and upwardly through the passageway 36 and also through the tube 32 into the interior of the container. Although it is preferred that all of the passageways 50, 94 and 38 be utilized, in some situations it may be only necessary to use the passageways 38 or it may only be necessary to utilize the passageways 94 or it may be only necessary to utilize the passageways 50. If the liquid is very viscous, it may be advantageous to insert a flexible tube onto the upper end of upper end portion 36 so that air passing through the tube 32 will be able to pass through the viscous liquid to the upper end of the container.

Thus the dispensing system of Figures 1-10 may be utilized to vent containers or it may be used where venting is not required. The system of Figures 1-10 is extremely economical and provides for a continuous gravity flow due to the fact that ambient air can enter the interior of the container to replace the liquid being dispensed therefrom. The dispensing system of Figures 1-10 eliminates any possibility of a vapor lock and provides a positive shut-off.

1 Figures 11 and 12 illustrate a lever operated, gravity flow control assembly 100  
which may be mounted on the reservoir 80 of Figures 1-10. Assembly 100 includes a  
hollow, cup-shaped housing 102 including an internally threaded upper end 104 which  
is threadably secured to the lower end of the reservoir 80. Housing 102 includes a  
5 cylindrical wall 106 which has an arcuate cam track 108 formed therein which has a  
lower end 110 and an upper end 112. Housing 102 also includes a bottom wall 114  
which has a central opening 116 formed therein.

10 The numeral 118 refers to a valve actuator assembly which is selectively  
vertically and rotatably mounted in housing 102 and which extends upwardly through  
reservoir 80. Assembly 118 includes a disc-shaped member 120 which movably  
sealably engages the inside surface of wall 106. A hollow tube 122 extends upwardly  
15 from member 120 and has one or more openings 124 formed in the wall surface  
thereof. The inner lower end of tube 122 is in fluid communication with tube 126 which  
extends downwardly from member 120. Normally, a bottle or the like will be secured  
to tube 126 to facilitate the flow of liquid from the container into the bottle or the like.  
However, the tube 126 itself may be used to transfer the fluid into any suitable  
receptacle. Actuator stem 128 extends upwardly from the upper end of tube 122  
20 through reservoir 80 for selective engagement with the valve 46 to open the same.  
Lever 130 is secured to the member 120 and extends outwardly through the cam track  
108. Preferably, the outer end of the lever 130 has a knob 132 mounted thereon.

25 When lever 130 is at the lower end 110 of the cam track 108, the valve 46 is in  
its fully closed position (Figure 12). To open valve 46, the lever 130 is moved

1 upwardly along the cam track 108 which causes the actuator stem 128 to move  
upwardly into engagement with the valve 46 to move the same upwardly to open the  
same. The lever 130 is selectively rotated to achieve the desired flow rate. When the  
lever 130 is at the lower end 110 of the cam track 108, the container may be removed  
5 from the fixture to replace the same since the valve 46 is in its normally closed position  
of Figure 12. The container may be screwed onto the fixture, snapped onto the fixture,  
or lever locked onto the fixture as desired.

Figures 13-14 illustrate an embodiment wherein structure is mounted on the  
10 reservoir 80' to enable the apparatus to function as a manual dosing dispenser. In the  
embodiment of Figures 13 and 14, the reservoir 80' will have a predetermined volume  
such as one ounce, two ounces, etc. The manual dosing structure is designated by  
the reference numeral 200. Structure 200 includes an elongated valve actuator 202  
which is selectively vertically movable within an opening 204 formed in the bottom of  
15 the reservoir. Actuator 202 includes a lower tubular portion 206 which is vertically  
movably received by the opening 204 and which has a laterally extending disc, flange,  
fingers, etc. referred to generally by the reference numeral 208. Tubular portion 206 is  
hollow so as to define a passageway 210 extending therethrough. Spring 212  
20 embraces tubular portion 206 between the bottom of reservoir 80' and disc 208 to  
normally maintain tubular portion 206 in its lower "closed" position of Figure 14.  
Tubular portion 206 is provided with one or more openings 214 formed therein which  
are sealed by the bottom wall of the reservoir 80' when the tubular member is in its

1 lower position (Figure 14). Shoulder 216 is provided at the upper end of tubular portion 206 to limit the downward movement of the valve actuator 202.

5 Valve actuator 202 includes a valve member 218 at the upper end of the tubular portion 220, as seen in Figure 14. Rod 222 is provided at the upper end of actuator 202 for engagement with the valve 46. When the valve actuator 202 is in its lower position, as seen in Figure 14, the upper end of rod 222 is preferably in engagement with valve 46, to open the same, to enable liquid in the container to fill the dosing reservoir 80'. The liquid cannot drain from the reservoir at this time due to the fact that 10 the opening(s) 214 are sealed.

15 Assuming that the reservoir 80' is full with the predetermined volume of liquid and it is desired to dispense the same therefrom into a bottle or the like, the open upper end of the bottle is positioned so that the open lower end of tubular portion 206 is received thereby. Upward movement of the member 208 causes valve 218 to seal or close the lower end of valve seat 40, thereby preventing additional liquid from the inverted container from passing downwardly into the reservoir 80'. At the same time, 20 the liquid in the reservoir 80' may flow therefrom through the opening(s) 214 into and through passageway 210 and into the bottle.

25 When the predetermined liquid dose has been discharged into the receiving bottle, the member 208 is lowered until shoulder 216 engages the bottom of reservoir 80', which seals opening(s) 214. At that time, liquid from the inverted container can then flow around valve 46 into the reservoir for the next dispensing sequence.

1 Another dosing dispenser embodiment is illustrated in Figures 15 and 16 and  
includes a valve actuator assembly referred to generally by the reference numeral 300.  
Assembly 300 includes a cup-shaped cap 302 which is screwed onto the threads 84 of  
the reservoir 80. Ring block 304 is positioned within cap 302 and has a central  
5 opening 306 formed therein which registers with the opening 308 in cap 302. Hollow  
tubular member 310 is vertically movably received by openings 306 and 308 and has a  
shoulder or lift valve 312 provided therein which limits the downward movement of  
tubular member 310 with respect to ring block 304. Tubular member 310 is provided  
10 with one or more openings 314 formed therein which are positioned within ring block  
304 when the valve actuator is in its lower "closed" position of Figure 16. Spring 316  
embraces tubular member 310 between the bottom of reservoir 80 and a lift lever 318  
secured to the lower end of tubular member 310 to yieldably urge the actuator to its  
lower position. Rod 320 extends upwardly from lift valve 312 and has its upper end  
15 positioned closely to the normally closed valve 46 when in the "closed" position of  
Figure 16.

When it is desired to fill a bottle or the like with the liquid from the inverted  
container, the bottle is placed beneath the lift lever 318 and then raised so that rod 320  
20 raises and unseats valve 46 to enable liquid from the container to flow around valve  
46, into reservoir 80, through opening(s) 312 which are now exposed above ring block  
304, and downwardly through the passageway 322 into the bottle. The bottle is  
lowered and removed when the desired liquid level in the bottle has been received. As  
25 the bottle is lowered, the lift valve 312 seats upon ring block 304 to prevent further

1 liquid from passing through opening 306. Lowering of the lift lever 318 also causes  
valve 46 to again close.

5 Although the invention described above is ideally suited for use with a container  
mounted on a fixture, the invention thereof may be associated with a container which  
is not mounted on a fixture but which is portable so that the container may be carried  
from one location to another for use at those locations.

10 Referring now to the dosing and/or dispensing system or assembly illustrated in  
Figures 17-21, the numeral 400 will be utilized to designate the same. Assembly 400  
is also designed to be used with a liquid container 10 having a throat plug assembly  
15 mounted therein such as the throat plug assembly 16 illustrated in Figures 2 and 3.

Assembly 400 includes an adapter 402 which is mounted on the container 10  
through a threaded connection, a snap-in connection or a snap-on connection. In the  
embodiment shown in Figures 17-21, the adapter 402 is secured to the exterior  
15 threads of the container 10. Adapter 402 includes a hollow internally threaded collar  
404 which extends upwardly from a disc-shaped base 406 which is provided with  
openings 408 formed therein within collar 404 (Figure 19). Post 410 extends upwardly  
from the base 406 within collar 404, as seen in Figure 19. As seen in Figure 19, an  
20 annular ring 412 extends upwardly from base 406 outwardly of collar 404 to define a  
space 414 therebetween. Base 406 is provided with a vent opening 416 outwardly of  
collar 404.

25 The numeral 418 designates a hollow cup having its upper end secured to base  
406 by any convenient means. Preferably, an O-ring seal 420 is positioned between

1 the upper flanged end of cup 418 and base 406, as seen in Figure 19. The lower end  
422 of cup 418 defines a central opening 424 having a valve seat or valve opening  
426 at its upper end. The lower end 422 of cup 418 is also provided with an annular  
cut-out area 428 which receives the upper end of a spring 430.

5 A lift valve 432 is selectively movably mounted, between upper and lower  
positions, on the lower end 422 of cup 418 and is yieldably maintained in its lower  
position by the spring 430. Lift valve 432 includes a stem portion 434 having an open  
end 436 and a closed upper end 438. One or more passageways 440 are formed in  
10 stem portion 434 below the upper end thereof (Figure 19). Valve actuator 442 is  
mounted on the upper end 438 of stem portion 434 and has a valve 444 at its lower  
end which seats upon and closes valve seat or opening 426 when lift valve 432 is in its  
lower position. As seen in the drawings, valve actuator 442 includes a tubular portion  
446 at its upper end having a shoulder 448 formed therein.

15 Vent actuator 450 is movably positioned within cup 418 and has a hollow  
tubular portion 452 slidably mounted on tubular portion 446. Tubular portion 452 is  
provided with an inwardly presented shoulder 454 which is adapted to engage  
shoulder 448 at times, as will be described in greater detail hereinafter. Vent actuator  
20 450 includes a vent closure member 456 which is received by vent opening 446 to  
close the same when lift valve 432 is in its lower position (Figure 19). When lift valve  
432 is in its upper (open) position of Figure 21, vent closure member 456 is positioned  
above vent opening 416 so that vent opening 416 is open.

1 Assuming that adapter 402 has been mounted on the liquid container 10, the  
container 10 may be inverted without fear that liquid will escape from the container 10  
by way of the assembly 400. Liquid from the container 10 will fill the interior of the  
hollow cup 418 but cannot escape through either the valve seat 426 or the opening  
5 416. Liquid cannot escape from the lower end of the assembly 400 since valve 444 is  
seated upon and closes valve seat 426 due to the action of spring 430. Liquid cannot  
escape from vent opening 416 since vent closure member 456 is sealably engaged  
within opening 416, as seen in Figure 19.

10 When it is desired to dispense or dose liquid from the assembly 400, a suitable  
receptacle such as a bottle or the like is positioned below lift valve 432 so that the  
open lower end 436 of lift valve 432 is in communication with the bottle. Upward  
movement of the lift valve 432 against the action of spring 430 causes valve 444 to  
move upwardly from sealing engagement with valve seat 426 until such time as the  
15 openings 440 are positioned above the valve seat 426 at which time the liquid will flow  
from the interior of the cup 418 into the interior of the stem portion 434 by way of the  
openings 440.

20 During the initial upward movement of the lift valve 432, the vent actuator 450  
remains in place until the upper end of valve 444 engages the lower end of tubular  
portion 52 with further upward movement of the lift valve 432 causing the vent actuator  
450 to be moved upwardly to cause the vent closure member 456 to move out of the  
25 opening 416 to enable ambient air to enter the interior of the cup and then pass  
upwardly into the container to prevent a vapor lock within the container 10.

1        When the desired amount of liquid has been dosed or dispensed from the  
container, the bottle or the like receiving the liquid is moved downwardly so that lift  
valve 432 may return to its normally lower position. During the initial downward  
movement of the lift valve 432, the vent actuator 450 remains in position until the  
5        shoulder 448 on tubular portion 446 engages the shoulder 454 on tubular portion 452  
at which time the continued downward movement of the lift valve 432 will cause vent  
actuator 450 to move downwardly so that vent closure member 456 again closes vent  
opening 416.

10      Although the vent closure member 456 satisfactorily closes and opens the vent  
opening 416, a normally closed, spring-loaded poppet valve 500 may be installed in  
the opening 416', as illustrated in Figure 22. As seen in Figure 22, the lower end of  
the poppet valve 500 is positioned below the base 406'. Sufficient upward movement  
15     of the vent actuator 450' causes the poppet valve 500 to be moved upwardly with  
respect to the vent opening 416' to open the same. As seen, one or more of the  
poppet valves 500 may be utilized to ensure proper venting. In Figure 22, the numeral  
502 refers to a catch tray which extends outwardly from the upper end of collar 404 to  
catch any liquid spills.

20      Thus it can be seen that the invention accomplishes at least all of its stated  
objectives.